

Work Order ID 65397

January 14, 2011 1:00:37 PM



Page 1

Item ID: D412-702-021

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 1/14/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-021 CHG002

Sub 120

HJ Ser MF 11-01-20

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/17/11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sub 120

120

Work Order ID 65397

January 14, 2011 1:00:37 PM



Page 2

Item ID: D412-702-021

Accept



Setup Start



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Stop



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Start Date: 1/14/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D412-702-021 Location: <u>52</u>	0.00							
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/1/20 *sf*11/01/20 *sf*
MF

11-01-20




January 14, 2011 1:00:33 PM

Parent Item Name: 13-Man Shoulder Harness, 4 point

Required Date: 1/21/11

Required Qty: 1.00

Comments:	IPP Rev:B	Removed Manufacturing	05-11-08	JLM
	IPP Rev:C	06.04.03 As per DSI9324	JLM	
	IPP rev D	06.12.14 per ecn 871	EC	
	IPP Rev:E	07-03-14 As per DSI 9351	JLM	
	IPP Rev:F	07-07-28 As per Rev E	JLM	Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A  Bolt		Purchased	No			120	Each	19.0000	4	4			
				<u>Location</u>									
				ST357				19					
				116191				19					
AN4-20A  Bolt		Purchased	No			120	Each	526.0000	8	8			
				<u>Location</u>									
				ST359				526					
				104016				126					
				115936				200					
				116419				200					
AN4-5A  Bolt		Purchased	No			120	Each	245.0000	4	4			
				<u>Location</u>									
				ST356				245					
				115936				95					
				116191				100					
				116549				50					

Picklist Print

January 14, 2011 1:00:34 PM

Page 2

Work Order ID: 65397

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 1/14/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No

120 Each

30.0000

20

20



Washer



M116304 11/11/17 SP

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

D3195-041 Manufactured No

120 Each

0.0000

2



Bracket Assembly



B64886 11/11/17 SP

D3195-043 Manufactured No

120 Each

1.0000

2



Bracket Assembly



11/11/17 SP B64887 SP

Location

Loc Qty

Loc Code

ST246A

1

62642

1

D3196-1 Manufactured No

120 Each

3.0000

1



Bar



11/11/17 SP

Location

Loc Qty

Loc Code

ST260

3

39319

3

D3196-3 Manufactured No

120 Each

0.0000

1



Bar



C64888 11/11/17 SP

D3196-4 Manufactured No

120 Each

0.0000

1



Bar



C64884 11/11/17 SP

January 14, 2011 1:00:34 PM

Shop Packet Print

Page 2

Picklist Print

January 14, 2011 1:00:34 PM

Page 3

Work Order ID: 65397

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 1/14/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

D3197-041	Manufactured	No	120	Each	0.0000	2	2 ✓
							64883
Bar Assembly							11/10/11
D3198-1	Manufactured	No	120	Each	13.0000	4	4
							11/11/11
Fitting							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
D3268-1	Manufactured	No	ST246A	13		2	2 ✓
			39525	13			11/11/11
Placard							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
D3446-041	Manufactured	No	ST245	16		9	9
			64529	4			11/11/11
Harness Assembly			64841	12			11/11/11

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST413	23		9	9
			40425	6			
			40783	17			

January 14, 2011 1:00:34 PM

Shop Packet Print

Page 3

Picklist Print

January 14, 2011 1:00:35 PM

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Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 1/14/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

D3446-043

Manufactured No

120

Each

147.0000

4

4

Harness Assembly

Location

Loc Qty

Loc Code

st417

147

40426

23

40457

1

40458

25

41001

98

D3546-1-

Manufactured No

120

Each

3.0000

2

2

Clip

Location

Loc Qty

Loc Code

ST245

3

35150

1

56649

2

D3551-11

Manufactured No

120

Each

9.0000

13

13

Hook and Loop Tie

Location

Loc Qty

Loc Code

ST245

9

64530

9

D412-702-069

Manufactured No

120

Each

1.0000

1

1

Grommet

Location

Loc Qty

Loc Code

FG122

1

62649

1

Picklist Print

January 14, 2011 1:00:35 PM

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Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 1/14/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

120

Each

4,606.000

12

12



Nut

Location

Loc Qty

Loc Code

ST300

4606

1123143

2

115589

10

115621

94

116188

3500

116548

1000

MS24694-S152

Purchased

No

120

Each

93.0000

8

8



Screw

Location

Loc Qty

Loc Code

ST289A

93

116440

93

MS24694-S154

Purchased

No

120

Each

32.0000

8

8



SCREW

Location

Loc Qty

Loc Code

ST290

32

116328

32

REFERENCE ONLY

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

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Date: 07.06.27